



Run name: w3-12-36 Run time: 05:06
 Material: DC01+ZE25/25-APC, 1,5 mm Sheets: 1
 Note: wandlerschrank 3-12-360stadtwerke münchenwms 400a/500a stw.mü.n+pe

NC-program	Sheet size	Quantity	Utilization	Time
w3-12-36001.xml	1930 x 1250	1	86,90 %	05:06

2x

Station	Tool	Load angle	Hits	Die	Size
1	RE_80.0X5.0	90	9	0,4	D i
2	RND_21.3	0	2	0,4	B
9	SQ_46.0	0	43	0,2	D
18	RND_38.0	0	78	0,4	C
19	PR28	0	8	0,4	C
32 (3-12)	RND_4.2	0	380	0,4	MT24-8
38 (3-18)	RND_6.5	0	16	0,2	MT24-8
39 (3-19)	RND_6.5_0.4	0	8	0,4	MT24-8
55 (11-1)	RE_8.5X3.5-IM8	90	24	0,2	MT8Ri i
61 (11-7)	SQ_9.5-IM8	0	6	0,4	MT8Ri i
63 (17-1)	RE_30.0X5.0-IM3	135	46	0,4	MT3Ri i
64 (17-2)	SQ_20.0-IM3	45	16	0,4	MT3Ri i
65 (17-3)	RE_18.0X2.0-IM3	135	6	0,4	MT3Ri i

Parts total: 7 Average time of part: 00:44
 Due date earliest: 24.02.2025 Due date last: 24.02.2025

1 (/0) x schotwa12360

Work order:

Customer:

Due date: 24.02.2025

Sorting: STS

Time: 00:39

Size: 821,000 x 337,000

Weight: 3,159 kg

Revision:

Note:





1 (0) x seitwa1232360

Work order:

Customer:

Due date: 24.02.2025

Sorting: STS

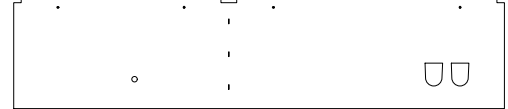
Time: 00:52

Size: 1867,000 x 416,000

Weight: 8,939 kg

Revision:

Note:



1 (0) x seitwa123360

Work order:

Customer:

Due date: 24.02.2025

Sorting: STS

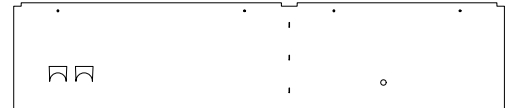
Time: 00:49

Size: 1867,000 x 416,000

Weight: 8,939 kg

Revision:

Note:



2 (0) x ver1050

Work order:

Customer:

Due date: 24.02.2025

Sorting: STS

Time: 00:56

Size: 975,000 x 79,000

Weight: 0,767 kg

Revision:

Note:



2 (0) x vers1050

Work order:

Customer:

Due date: 24.02.2025

Sorting: STS

Time: 00:27

Size: 975,000 x 58,000

Weight: 0,645 kg

Revision:

Note:

